

Date: Monday, 2/5/2007 8:07:14 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE 4"
Job Number : 30600	
Estimate Number : 10468	
P.O. Number : <u>N/A</u>	Part Number : D2292
This Issue : 2/5/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2292 REV. B
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 27216	Material : <u>N/A</u>
Written By : _____	Due Date : 3/15/2007 Qty: 2 Um: Each
Checked & Approved By : <u>07.02.05</u>	
Comment : Est. C 03/04/14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T4000W125	6061-T6 Tube 4.00 x.125W
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Comment: Qty.: 0.0833 f(s)/Unit Total : 0.1666 f(s)  
6061-T6 Tube 4.00 x.125W  
Material: 6061-T6 (4" OD x 0.125") wall seamless tubing  
(M6061T6T4.000W.125)

Batch: M19093 FF 07-02-13 2

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
1- Cut as per Dwg D2292  
2- Deburr  
Identify as D2292

FF 07-02-13 2

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/13 2

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: ST 168

SB 07/02/13 2

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/02/14

Job Completion



W 07-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/02/14

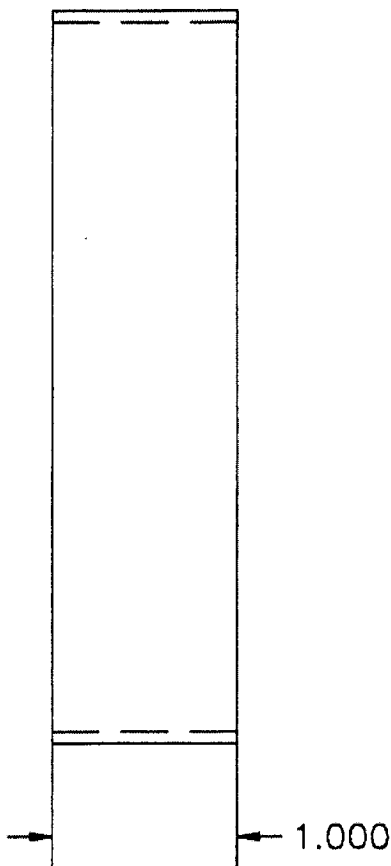
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2292	SHEET 1 OF 1
DATE	TITLE		SCALE
94.10.25	4" HEATER TUBE		1:1
B	96.01.15	MATERIAL WAS 0.063 WALL	



MATERIAL: 6061-T6 TUBE  
4" OD X 0.125 WALL CUT 1" LONG

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30600